



KENTUCKY Bourbon TRAIL

Thank you for enjoying the Kentucky Bourbon Trail® experience responsibly.



For driving directions and more information about distillery tours and seasonal hours of operation, please visit our website:

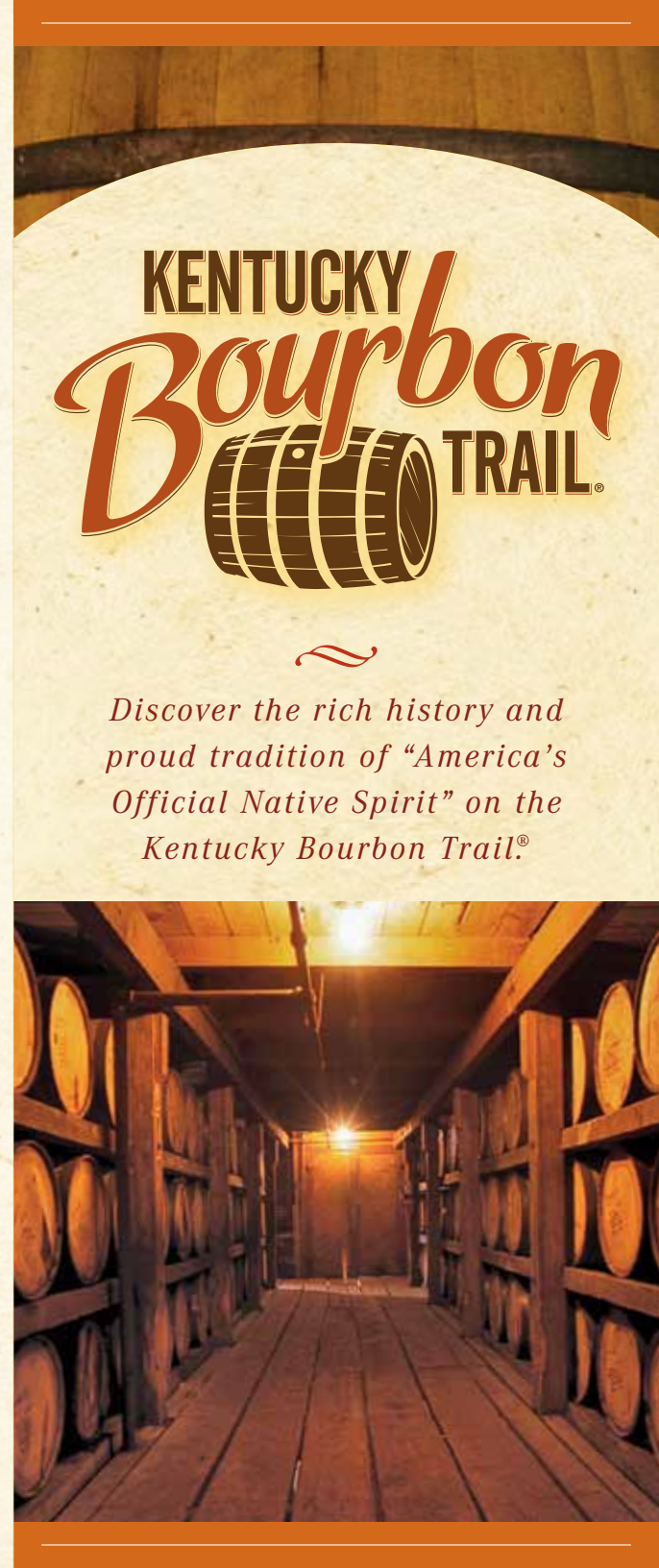
www.kybourbontrail.com
502.875.9351



© 2009 Kentucky Distillers' Association.
All Rights Reserved.



Printed in cooperation with the Kentucky Department of Travel.



KENTUCKY Bourbon TRAIL



Discover the rich history and proud tradition of "America's Official Native Spirit" on the Kentucky Bourbon Trail®



Kentucky's perfect natural mix of weather and pure limestone water produces the classic taste and deep amber color.

World-renowned bourbon, winding country roads, inviting historic towns, rolling green hillsides and Bluegrass hospitality at its best.

The Kentucky Bourbon Trail®—the experience of a lifetime, 200 years in the making.



For more than 200 years, Kentucky's legendary distilleries have crafted the world's finest bourbons, using secret recipes and a time-honored process passed down from generation to generation.

Now you can explore the rich tradition and proud history of "America's Official Native Spirit" on the Kentucky Bourbon Trail® featuring eight signature distilleries nestled among the most beautiful scenery the Bluegrass has to offer.

Discover the art and science of the Master Distiller... savor the distinct, mellow flavors... and see how

Request a Kentucky Bourbon Trail® passport at your first distillery stop as a keepsake of your journey. Collect stamps in your passport from each of our member distilleries to earn a complimentary T-shirt when you submit your completed passport. Your passport will be shipped back to you along with the shirt!

Visit us online to learn more about the Kentucky Bourbon Trail® and the Kentucky Distillers' Association.

www.kybourbon.com
www.kybourbontrail.com

BUFFALO TRACE™
DISTILLERY



Start your Bourbon Trail adventure at the world's most award-winning distillery, Buffalo Trace. Walk in the footsteps of bourbon legends such as E.H. Taylor, George T. Stagg and Col. Albert Blanton, exploring one of three unique tours. Discover the reason Buffalo Trace is well into its third century of producing fine quality, expertly crafted bourbon.

Monday – Friday, 9 A.M. – 3 P.M. EST

Saturday, 10 A.M. – 2 P.M. EST

Tours start on the hour. Closed Thanksgiving Day, Christmas Day and New Year's Day.

Gift shop open Monday – Friday, 9 A.M. – 4:30 P.M., and Saturday, 10 A.M. – 4 P.M. EST
No admission charge.

113 Great Buffalo Trace
Frankfort (Franklin County), Kentucky 40601
800.654.8471
www.buffalotrace.com

Four Roses



Four Roses Distillery was built in 1910 and features a unique Spanish Mission-style architecture rarely seen in Kentucky, and is listed on the National Register of Historic Places. While you're here, enjoy a mellow moment during your visit and smell a few of the many red roses on the distillery grounds.

Monday – Saturday, 9 A.M. – 3 P.M. EST

Tours start on the hour.

Gift shop open 9 A.M. – 4 P.M. EST
Closed July 4, Thanksgiving Day,
December 24, 25, 31, and January 1.
No admission charge.

1224 Bonds Mill Road
Lawrenceburg, Kentucky 40342
502.839.3436 ext. 18
www.fourroses.us

HEAVEN HILL
DISTILLERIES, INC.



Heaven Hill Distilleries, America's largest independent family-owned producer of Bourbon, invites you to historic Bardstown to visit our Bourbon Heritage Center. Knowledgeable and friendly Bourbon Hosts will take you through a working rickhouse, and you can conclude with a sampling of our fine Bourbons in a unique barrel-shaped tasting room! Three types of tours available; please see website for details.

Tuesday – Saturday, 10 A.M. – 5 P.M. EST

Last full tour begins at 3:30 P.M. EST

Sunday, 12 – 4 P.M. EST

Last tour begins at 3 P.M. EST

Closed Sundays in January and February.
Closed Easter Sunday, Thanksgiving Day,
Christmas Day, New Year's Eve and
New Year's Day • No admission charge.

Bookings required for Behind the Scenes tour.

1311 Gilkey Run Road
Bardstown, Kentucky 40004
502.337.1000
www.heavenhill.com

JIM BEAM



Conveniently located 20 minutes south of Louisville, the Jim Beam Distillery cordially invites you to visit the birthplace, distillery and home of the first family of bourbon – the Beams. While you are there, stop by the American Outpost and pick up a souvenir signed by Seventh Generation Beam family distiller, Fred Noe, III. Come as a friend, leave as family.

Monday – Saturday, 9 A.M. – 4:30 P.M. EST

Sunday, 1 – 4 P.M. EST

Closed on major national holidays.
No admission charge.

526 Happy Hollow Road
Clermont, Kentucky 40110
502.543.9877
www.jimbeam.com

Maker's S^{IV} Mark[®]



We love company. Maybe it's because the countryside around our distillery is so peaceful. Or maybe it's because our distillery is a little out of the way, we're thrilled when people visit us. Whatever the reason, we invite you to stop in. We'll be happy to give you an up-close-and-personal look at our whisky, our distillery and even our dream.

Tours offered every hour
on the half hour:
Monday – Saturday,
10:30 A.M. – 3:30 P.M. EST
Sunday, March through December:
1:30, 2:30 and 3:30 P.M. EST
Closed on major national holidays.
No admission charge.

3350 Burks Spring Road
Loretto, Kentucky 40037
270.865.2099
www.makersmark.com



TOM MOORE DISTILLERY



Tom Moore Distillery is one of the "Best Kept Secrets in Kentucky." We are the only fully operating distillery in Bardstown. Everything is real and genuine. There is a rich history maintained in our bourbons, which include: 1792 Ridgemont Reserve Small Batch, Ten High, Very Old Barton, Kentucky Tavern, Kentucky Gentleman and Tom Moore.

Tours Monday – Friday,
9:30 A.M. and 1:30 P.M. EST
Must be 21 and reservations required.
, Tour lasts approximately two hours
and involves climbing steps.
Closed on major national holidays.
No admission charge.

300 Barton Road
Bardstown, Kentucky 40004
502.348.3774
www.1792bourbon.com



WILD TURKEY



Wild Turkey is the genuine, benchmark bourbon for uncompromising drinkers of Kentucky Straight Bourbon Whiskey. It is one of the best-selling premium bourbons in the U.S. and in the world. Produced at the Wild Turkey distillery in Lawrenceburg, Kentucky by Master Distiller Jimmy Russell, Wild Turkey Bourbon is known by its signature 101 proof and by its unique unmatched flavor.

Tours Monday – Saturday, 9 A.M.,
10:30 A.M., 12:30 P.M., and 2:30 P.M. EST
Gift shop open 9 A.M. – 4:30 P.M. EST
Closed on major national holidays.
No admission charge.

1525 Tyrone Road
Lawrenceburg, Kentucky 40342
502.839.4544
www.wildturkey.com



WOODFORD RESERVE[®]



The oldest and smallest distillery in Kentucky traces its origins to 1797 when Elijah Pepper began distilling in Woodford County. This National Landmark crafts only Woodford Reserve, the Official Bourbon of the Kentucky Derby. Experience the only copper pot still and triple distillation process used to handcraft bourbon today.

Tours: Tuesday – Saturday,
10:00 A.M., 11:00 A.M.,
1:00 P.M., 2:00 P.M., and 3:00 P.M. EST
Sunday tours (April – December)
1:00, 2:00, and 3:00 P.M. EST
Gift Shop open Tuesday – Saturday
9:00 A.M. – 5:00 P.M. EST
Sunday, 12:30 P.M. – 4:30 P.M. EST
(April – December)
Closed on major national holidays.
Admission 18 and over: \$5.00

7855 McCracken Pike
Versailles, Kentucky 40383
859.879.1812
www.woodfordreserve.com